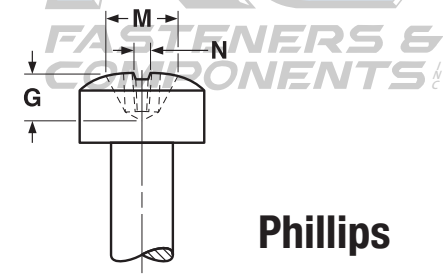
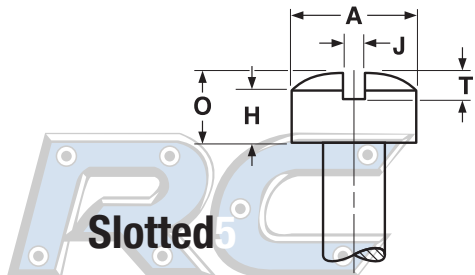
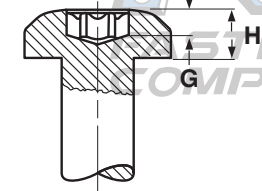
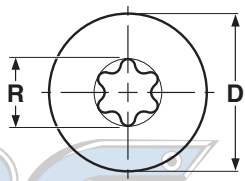


HEAD DIMENSIONS

Fillister & Six-Lobe Pan



FILLISTER HEADS FOR MACHINE SCREWS															ASME B18.6.3-2013			
Nominal Size	A		H		O		J		T		M			G	N	Phillips Driver Size		
	Head Diameter		Height of Head				Width of Slot		Depth of Slot		Dimensions of Recess			Diameter	Depth		Width	
	Max	Min	Side Height		Total Height		Max	Min	Max	Min	Max	Min	Max					Min
			Max	Min	Max	Min												
0	.096	.083	.043	.038	.055	.047	.023	.016	.025	.015	.067	.054	.039	.013	0			
2	.140	.124	.062	.053	.083	.066	.031	.023	.037	.025	.104	.091	.059	.017	1			
3	.161	.145	.070	.061	.095	.077	.035	.027	.043	.030	.112	.099	.068	.019	1			
4	.183	.166	.079	.069	.107	.088	.039	.031	.048	.035	.122	.109	.078	.019	1			
5	.205	.187	.088	.078	.120	.100	.043	.035	.054	.040	.143	.130	.067	.027	2			
6	.226	.208	.096	.086	.132	.111	.048	.039	.060	.045	.166	.153	.091	.028	2			
8	.270	.250	.113	.102	.156	.133	.054	.045	.071	.054	.182	.169	.108	.030	2			
10	.313	.292	.130	.118	.180	.156	.060	.050	.083	.064	.199	.186	.124	.031	2			
12	.357	.334	.148	.134	.205	.178	.067	.056	.094	.074	.259	.246	.141	.034	3			
1/4	.414	.389	.170	.155	.237	.207	.075	.064	.109	.087	.281	.268	.161	.036	3			
5/16	.518	.490	.211	.194	.295	.262	.084	.072	.137	.110	.322	.309	.203	.042	3			
3/8	.622	.590	.253	.233	.355	.315	.094	.081	.164	.133	.389	.376	.233	.065	4			



SIX-LOBE PAN HEADS									ASME B18.6.3-2013
Screw Size	D				H		R	G	Driver Size
	Head Dimensions				Recess Dimensions				
	Head Diameter		Head Height		Ref	Gauge Penetration Min	(Fallaway) Max Penetration		
Max	Min	Max	Min						
0	.116	.104	.044	.036	.058	.015	.009	T5	
2	.167	.155	.062	.053	.094	.030	.019	T8	
3	.193	.180	.071	.062	.094	.033	.019	T8	
4	.219	.205	.080	.070	.111	.035	.022	T10	
5	.245	.231	.089	.079	.111	.045	.022	T10	
6	.270	.256	.097	.087	.132	.045	.026	T15	
8	.322	.306	.115	.105	.155	.055	.031	T20	
10	.373	.357	.133	.122	.178	.070	.036	T25	
12	.425	.407	.151	.139	.200	.070	.040	T27	
1/4	.492	.473	.175	.162	.221	.085	.044	T30	
5/16	.615	.594	.218	.203	.266	.105	.047	T40	
3/8	.740	.716	.261	.244	.312	.130	.055	T45	